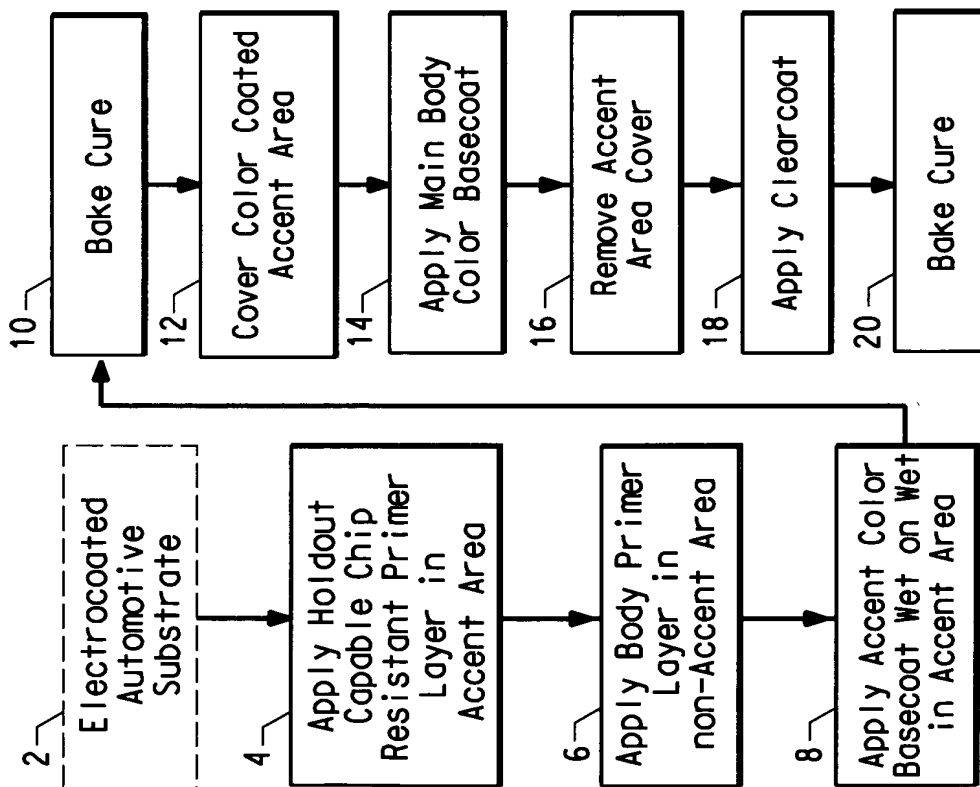
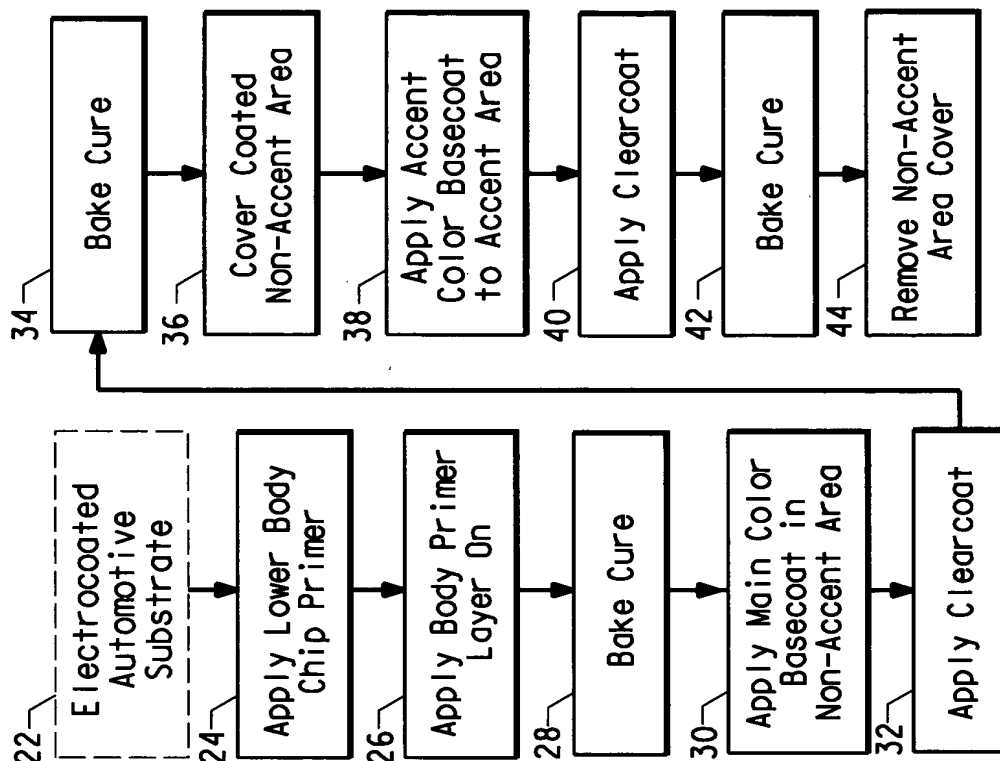


FIG. 1  
3 Wet Coat Integrated  
Two Tone Paint Process



Total of 5 Coating Steps and 2 Bakes

FIG. 2  
Conventional Two Tone Paint Process



Total of 6 Coating Steps and 3 Bakes

# FIG. 3

